



Revised Crimp Specifications

(as of 1/12/2003)

There are now 2 approved crimping specifications, both have passed over 1200 hours on our whip test machine, as well as periodic 800# "shock" tests. Each requires specific equipment and the specifications are VERY SPECIFIC FOR EACH TYPE OF EQUIPMENT.

Hoses that are crimped with ANY OTHER COMBINATION OF CRIMP MACHINE OR DIE(S) WILL VOID ANY AND ALL WARRANTIES.

With EITHER method the appropriate aluminum sleeve is to be fully inserted in fitting before crimping.

Smooth sleeve used for #6 and # 8 fittings.

Grooved sleeve to be used for #10 and Heater fittings.

Method #1

1. To be used ONLY with Weatherhead® T-400 Press
2. T-400-46C Dies (5/16" A/C dies) normally used for standard # 6 A/C hose (NOT REDUCED BARRIER HOSE)
3. T-400-10 (black spacer ring) FLAT SIDE DOWN.
4. Top of hose collar is to be level with the top of the dies when crimping.

Method #2

1. To be used ONLY with Tubes N' Hoses machine
2. #4 "Bubble" dies
3. Top of hose collar is to be .580" above dies.
4. Finished crimp dimension .710"
5. Use a micrometer to verify finished dimension.

If a local hose shop doesn't have the above machines and dies, send them back to us with a check for \$20 for A/C or \$30 for A/C and Heater and we will crimp, test and UPS GROUND (continental US only) back to you. Shipping address are.

US MAIL:

Gotta Show Products
P.O. Box 61
Laveen, AZ 85339

UPS / FedEX

Gotta Show Products
9819 South 51st Avenue
Laveen, AZ 85339

Thanks for purchasing Gotta Show Products!